

# Side clamping element with support

#### No. 6978CDA

## Side clamping element with support

Double-acting, max. operating pressure 250 bar,





Order no.	Article no.	Clamping force at 150 bar [kN]	Clamping force at 250 bar [kN]		O-ring	OR-2 O-ring Order No.	Weight
562197	6978CDA-28	16,5	27,5	3	562537	562534	1250

#### Design:

Housing made of steel, burnished. Tension slide hardened. Alignment by cylinder pin. Integrated support control and grooved clamping jaw. Oil supply via oil channel in fixture body.

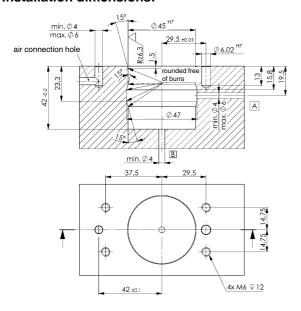
For clamping workpieces in a linear direction. Compact design thanks to integrated support and support control. A pneumatic support control is included as standard, which can be connected if required. The support height can be adjusted to the workpiece height by means of shims.

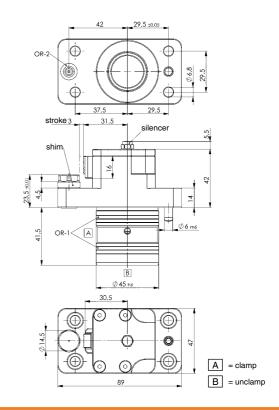
High flexibility through individually designed and exchangeable clamping jaws.

#### Note:

The installation hole must be free of burrs. Seals and housings must be greased during installation. Avoid chips from gathering via oil channels.

# Installation dimensions:





## No. 6978CDA-28-06

# Clamping jaws, serrated









Order	Article no.	A	В	С	dia. D	F	L	Weight
no.								[g]
562201	6978CDA-28-06	8	10	13	8	5,5	8	4

#### Design:

Tempered steel, hardened and tempered, serrated clamping surface, with bolt.

### Application:

For all workpieces with normal clamping faces.

### No. 6978CDAR-28-06

# Clamping jaws blank, smooth











Order	Article no.	А	В	С	dia. D	F	L	Weight
no.								[g]
562202	6978CDAR-28-06	8	10	13	8	9,5	12	6,5

# Design:

Tempered steel, unhardened, with smooth clamping surface, with bolt.

#### Application:

These clamping jaws can be shaped into any clamping form or ground flush for sensitive workpieces.

Subject to technical alterations.